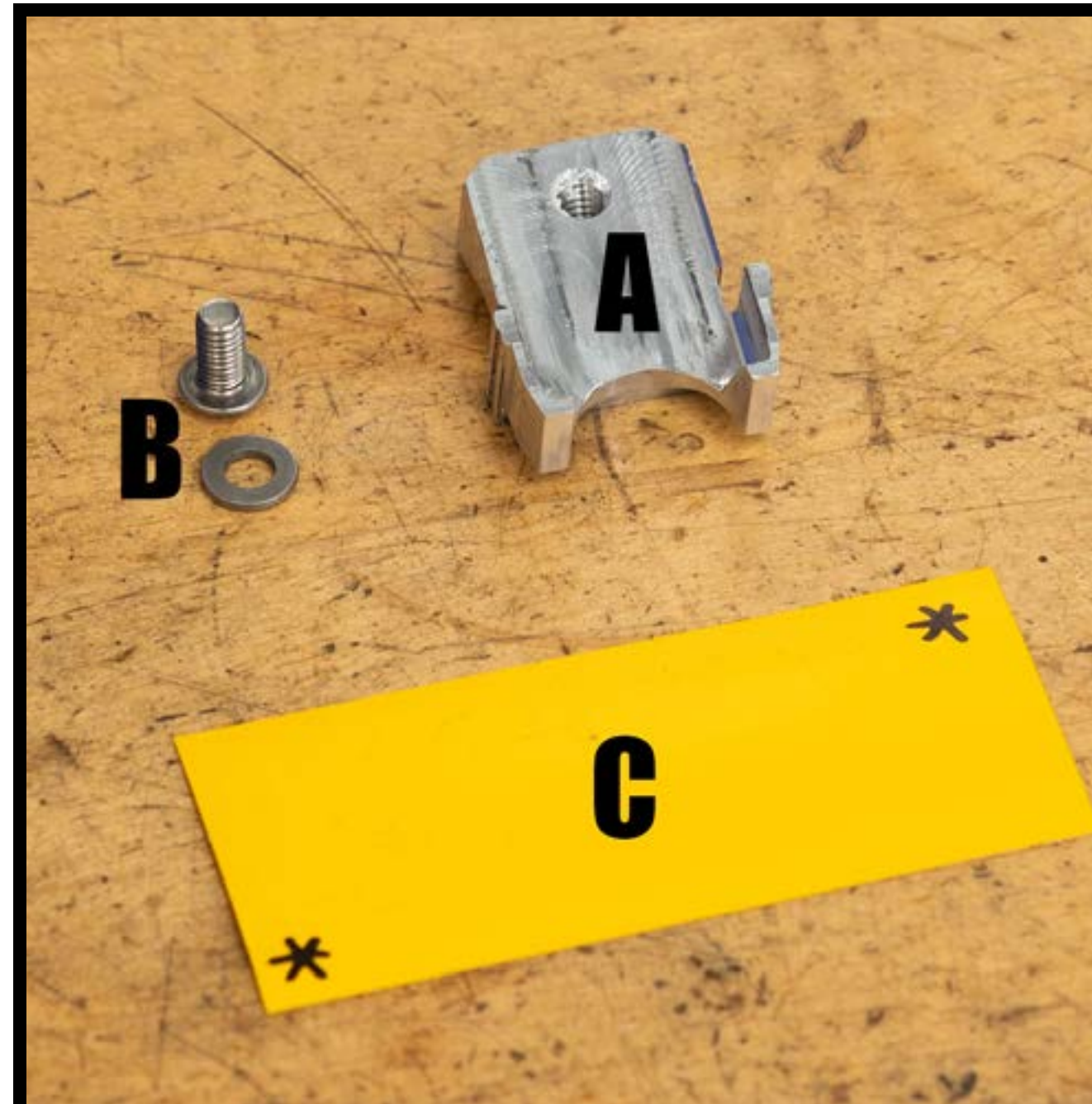




FAMAE MAGAZINE CONVERSION KIT

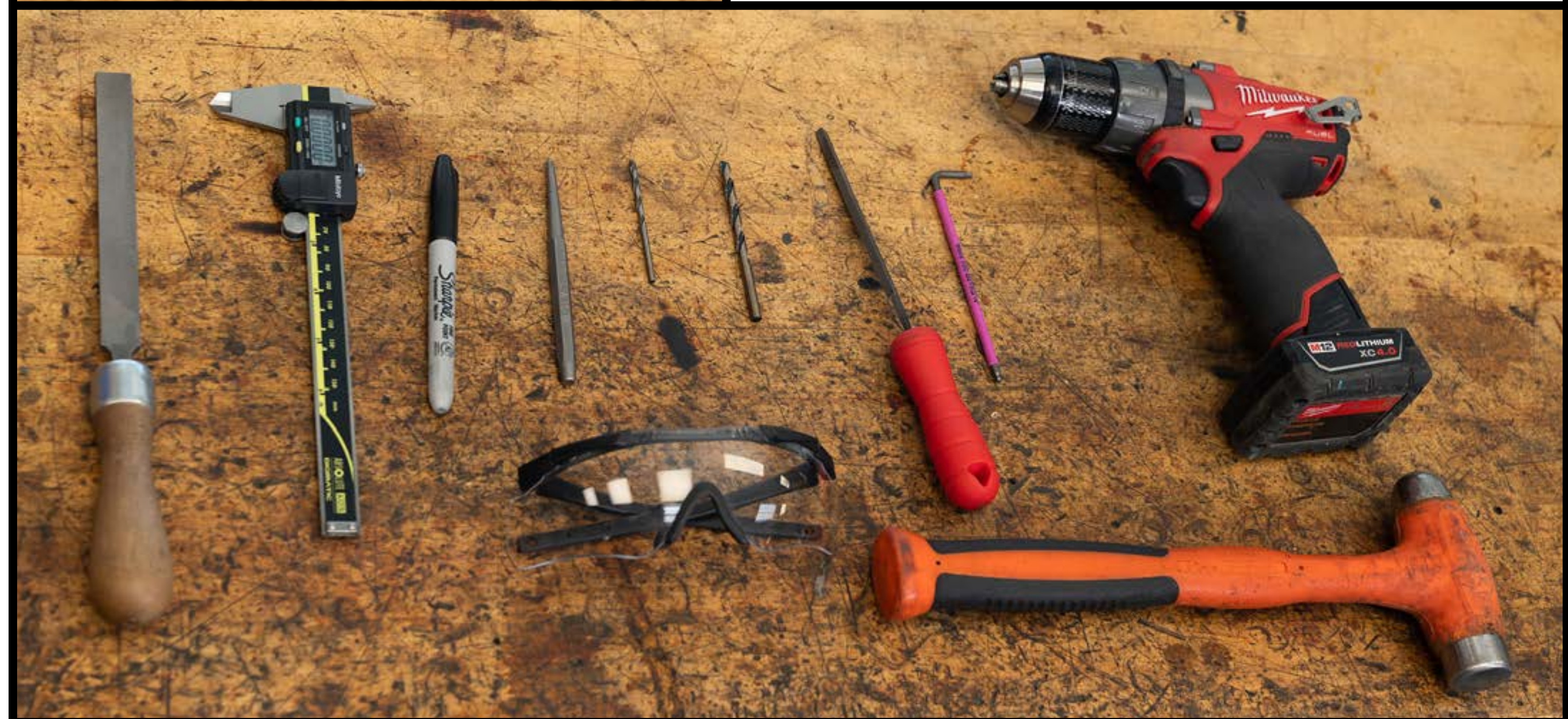


WHAT'S INCLUDED:

- A: MAGAZINE BLOCK**
- B: SCREW + WASHER**
- C: DECALS**

TOOLS REQUIRED:

- DRILL, 1/8 BIT, 13/64 BIT, FLAT FILE, TRIANGLE FILE, CALIPERS, CENTER-PUNCH, 1/8 ALLEN KEY, VISE, SAFETY GLASSES, MARKER (OR SCRIBE), HAMMER**



1.

ENSURE CHAMBER IS EMPTY

(1) ENSURE FIREARM IS UNLOADED BY REMOVING MAGAZINE AND CYCLING ACTION

VISUALLY INSPECT CHAMBER TO ENSURE IT IS EMPTY

2.

(2) REMOVE THE TWO RETENTION PUSH-PINS FROM LOWER RECIEVER

3.

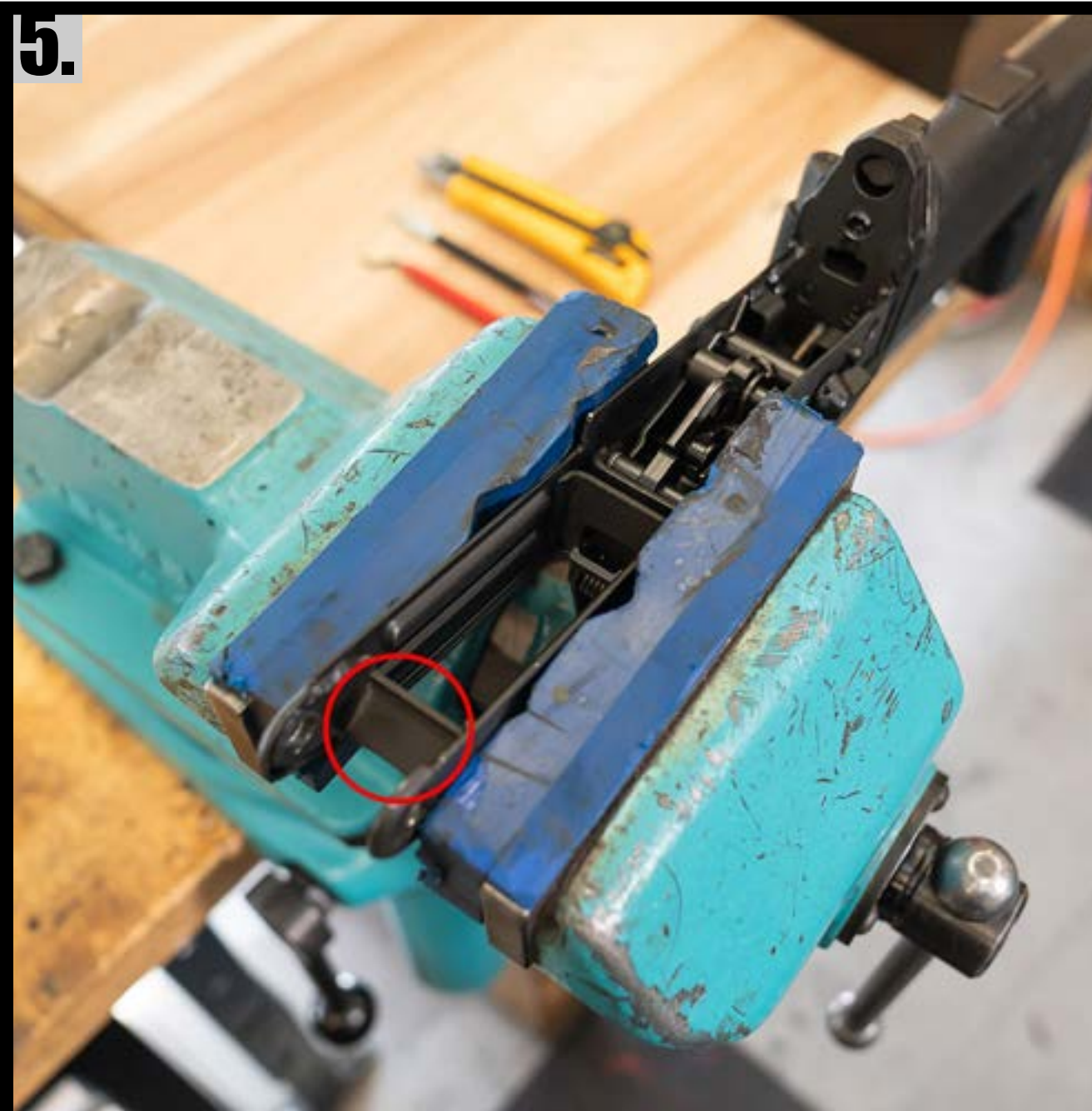
UPPER RECIEVER

LOWER RECIEVER

(3) SEPERATE UPPER RECIEVER FROM LOWER RECIEVER

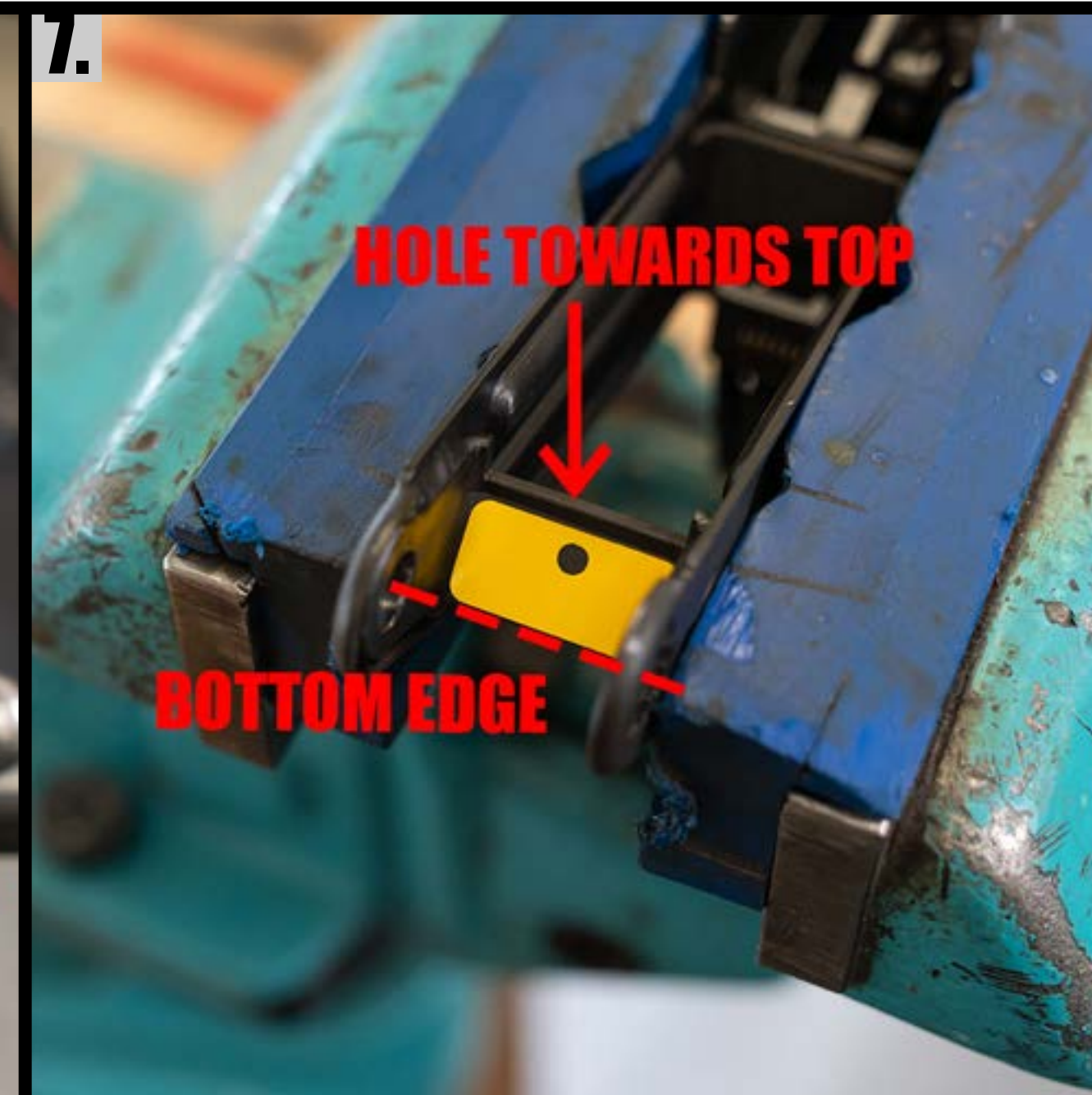
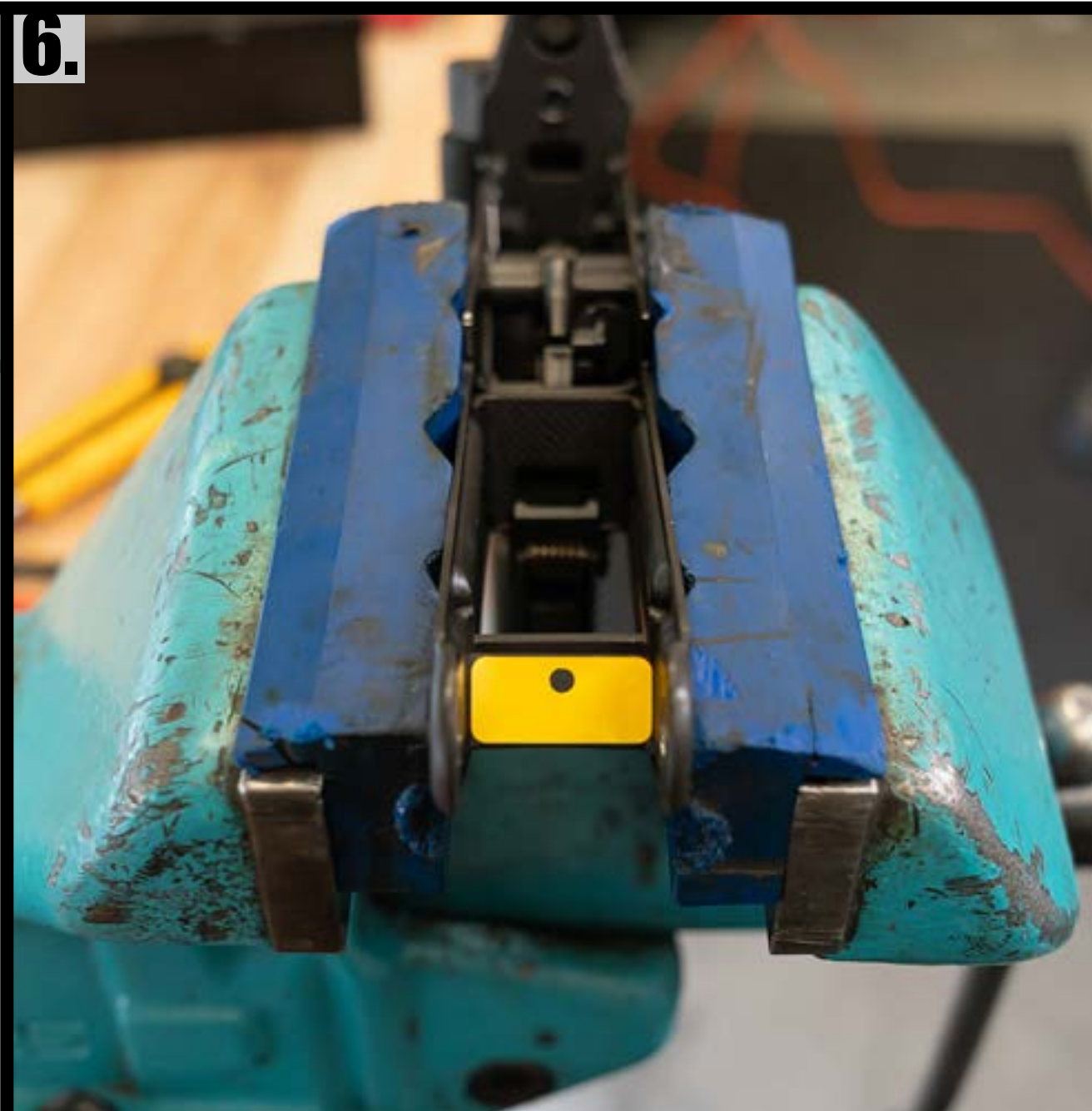
(4) SECURE LOWER RECIEVER IN A VISE

4.



**(5) CLEAN/DEGREASE
CROSS-PLATE AT FRONT
OF LOWER RECIEVER**

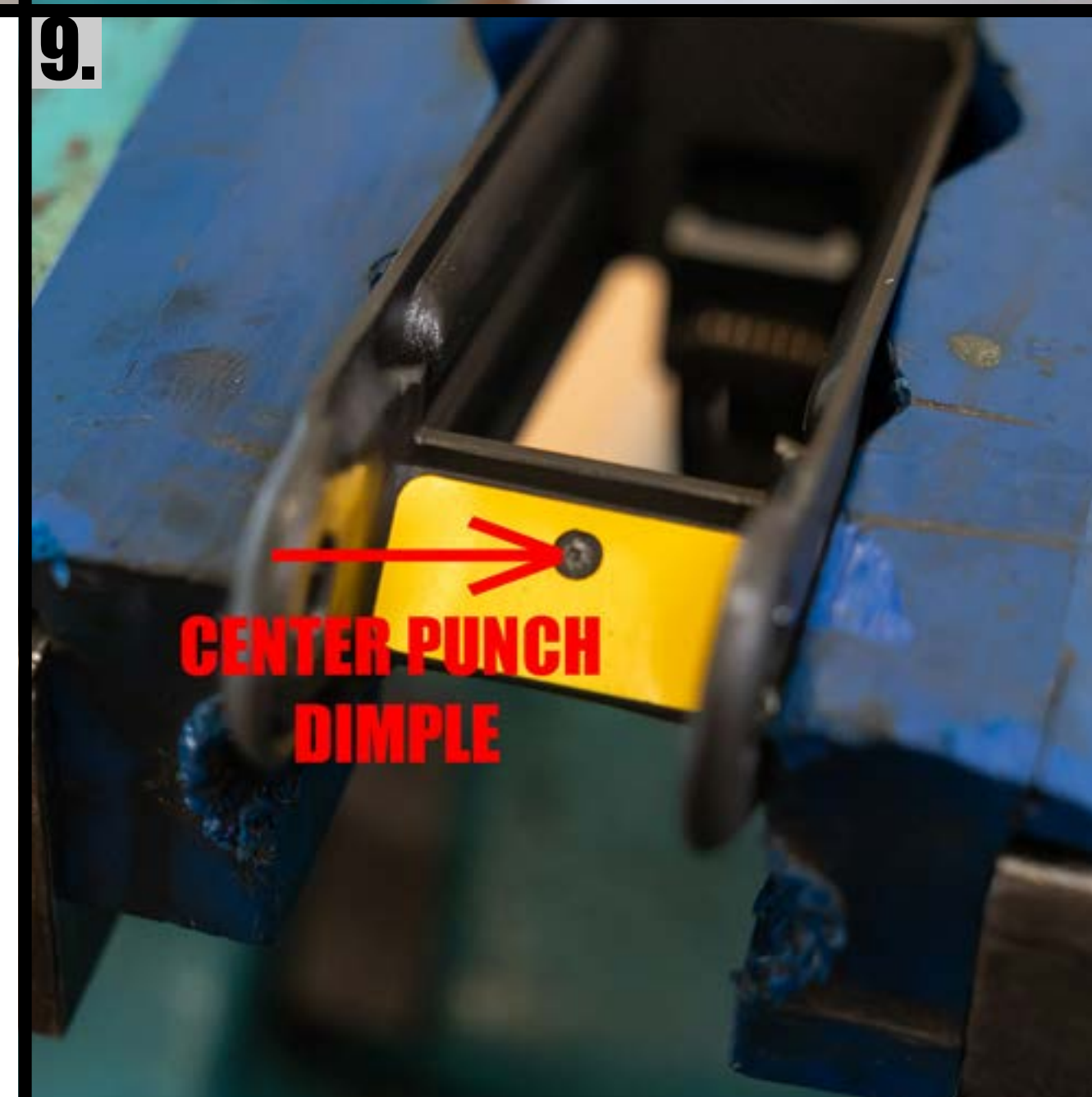
**(6) APPLY PILOT HOLE
DECAL TO CROSS-PLATE,
ORIENTING DECAL SO
THAT PILOT HOLE IS
TOWARDS TOP AND
BOTTOM EDGE IS FLUSH
WITH BOTTOM EDGE
OF CROSS-PLATE (7)**



**(8) USING A HAMMER
AND CENTER-PUNCH,
PUNCH A DIMPLE
INTO THE CENTER
OF THE PILOT HOLE**



**(9) THIS DIMPLE
WILL BE USED AS A
STARTING GUIDE FOR
OUR FIRST DRILLING**



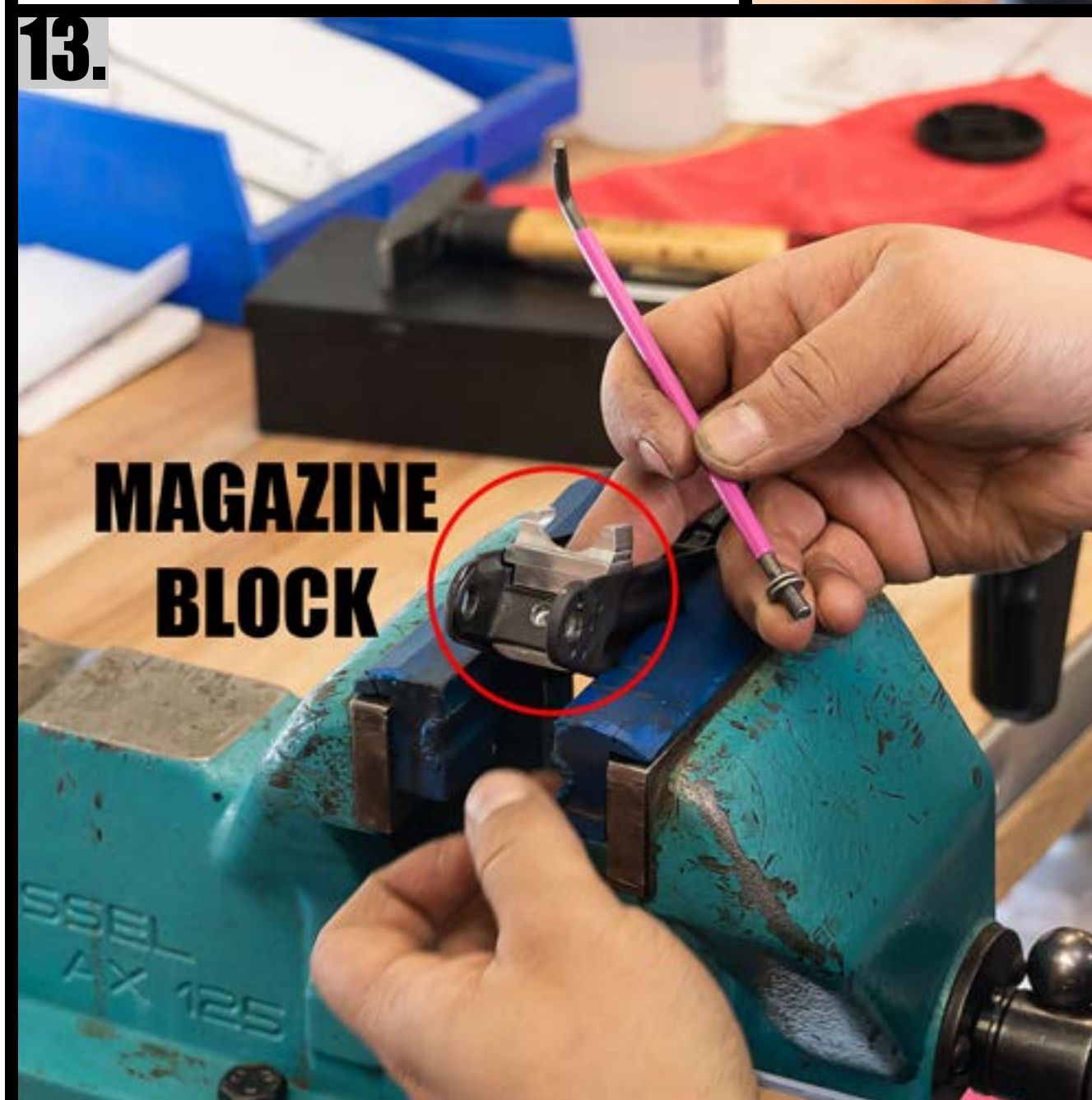
**(10) USING A 1/8 BIT,
DRILL THROUGH THE PILOT
HOLE OF THE DECAL**



**(11) REMOVE PILOT-HOLE
DECAL AND BORE OUT
HOLE USING 13/64 BIT**



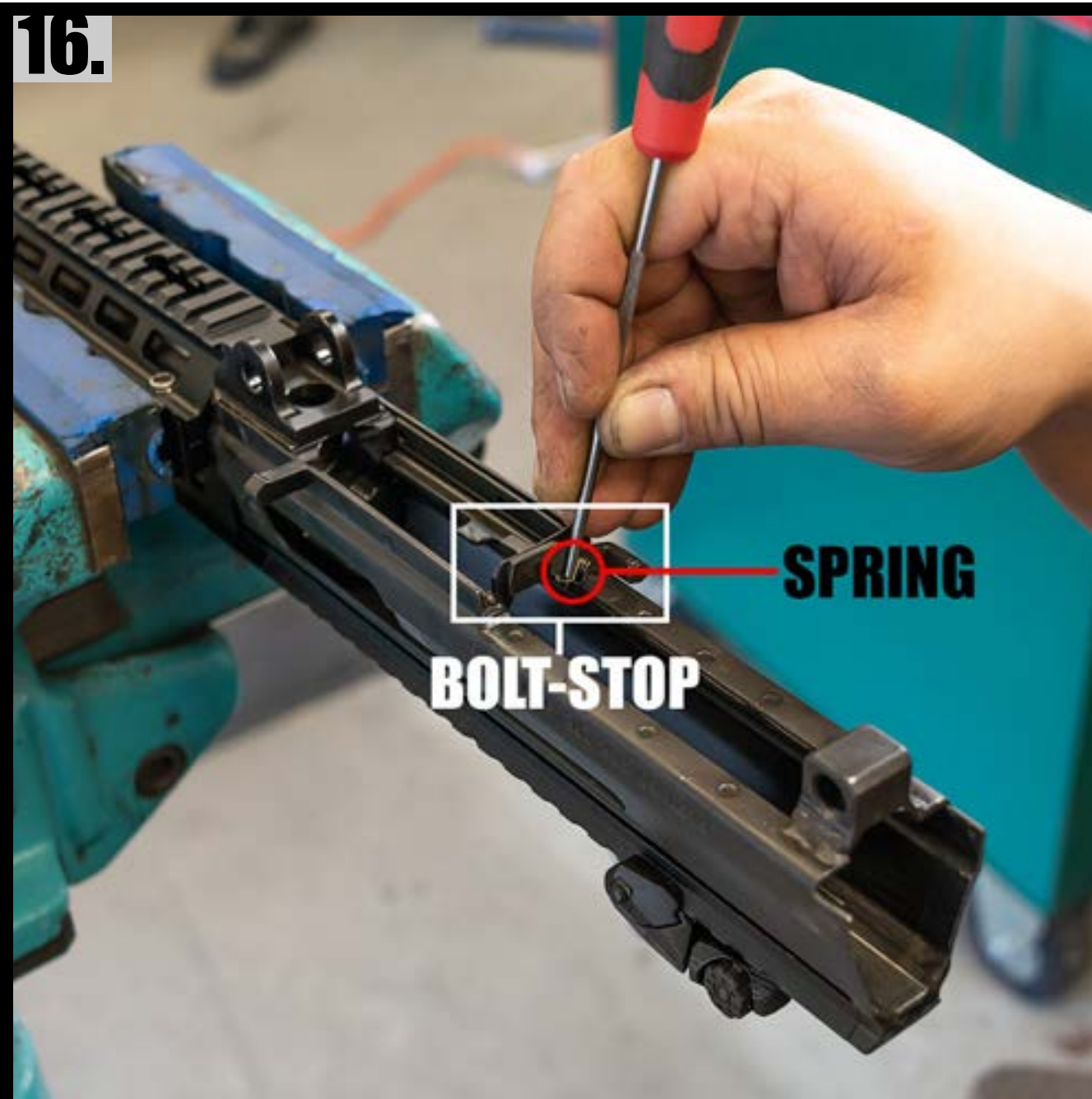
**(12) CLEAN DRILL HOLE
AND REMOVE BURRS,
SMOOTHING OUT SURFACE**



**(13) POSITION MAGAZINE
BLOCK IN LOWER
RECIEVER AS SHOWN,
LINING UP BLOCK
WITH CROSS-PLATE**

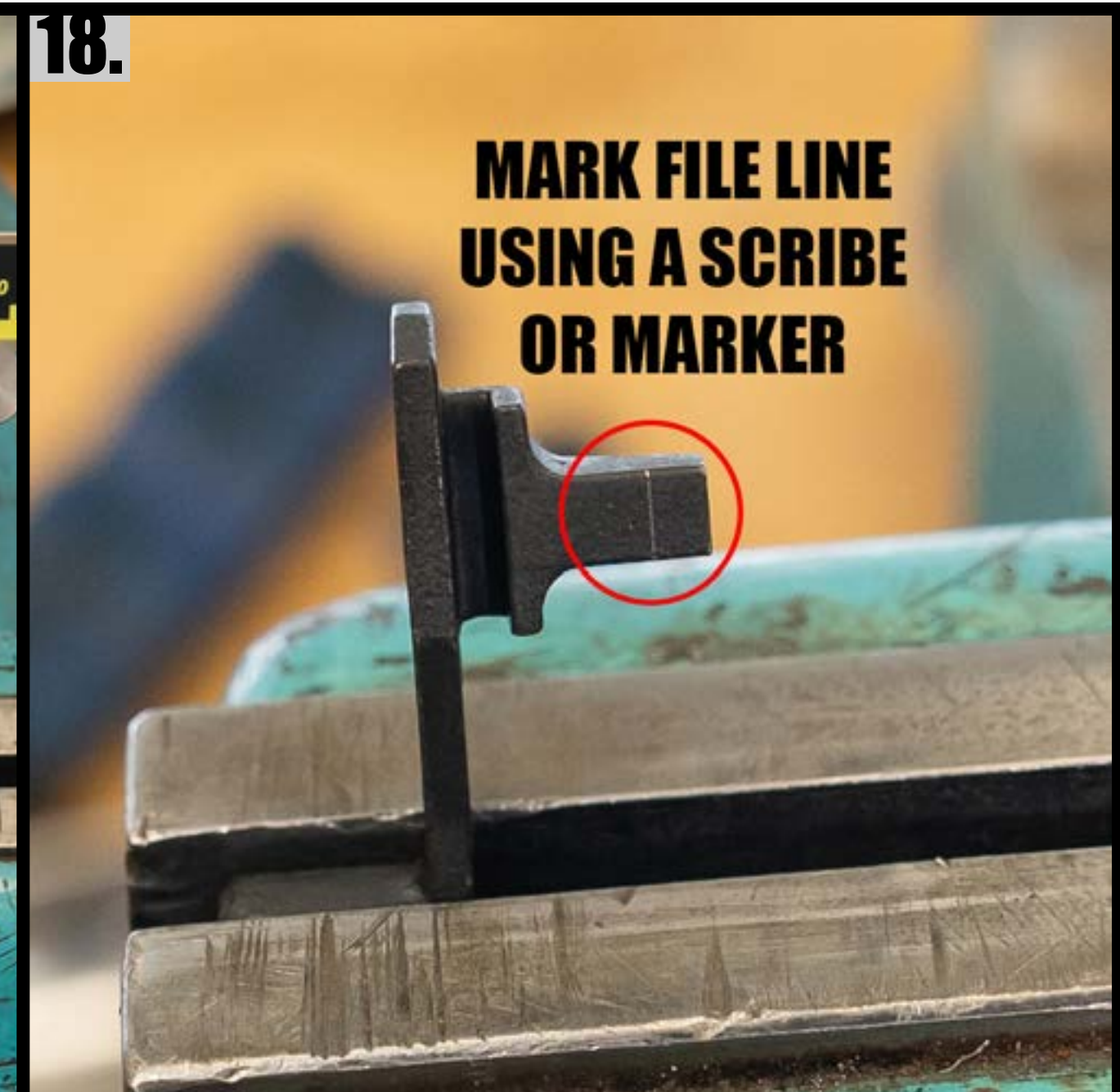
**(14) SECURE BLOCK
INTO PLACE USING
PROVIDED SCREW AND
WASHER, TIGHTEN
USING 1/8 ALLEN KEY**





(16) REMOVE BOLT-STOP FROM UPPER RECIEVER, TAKING CARE NOT TO LOSE SPRING

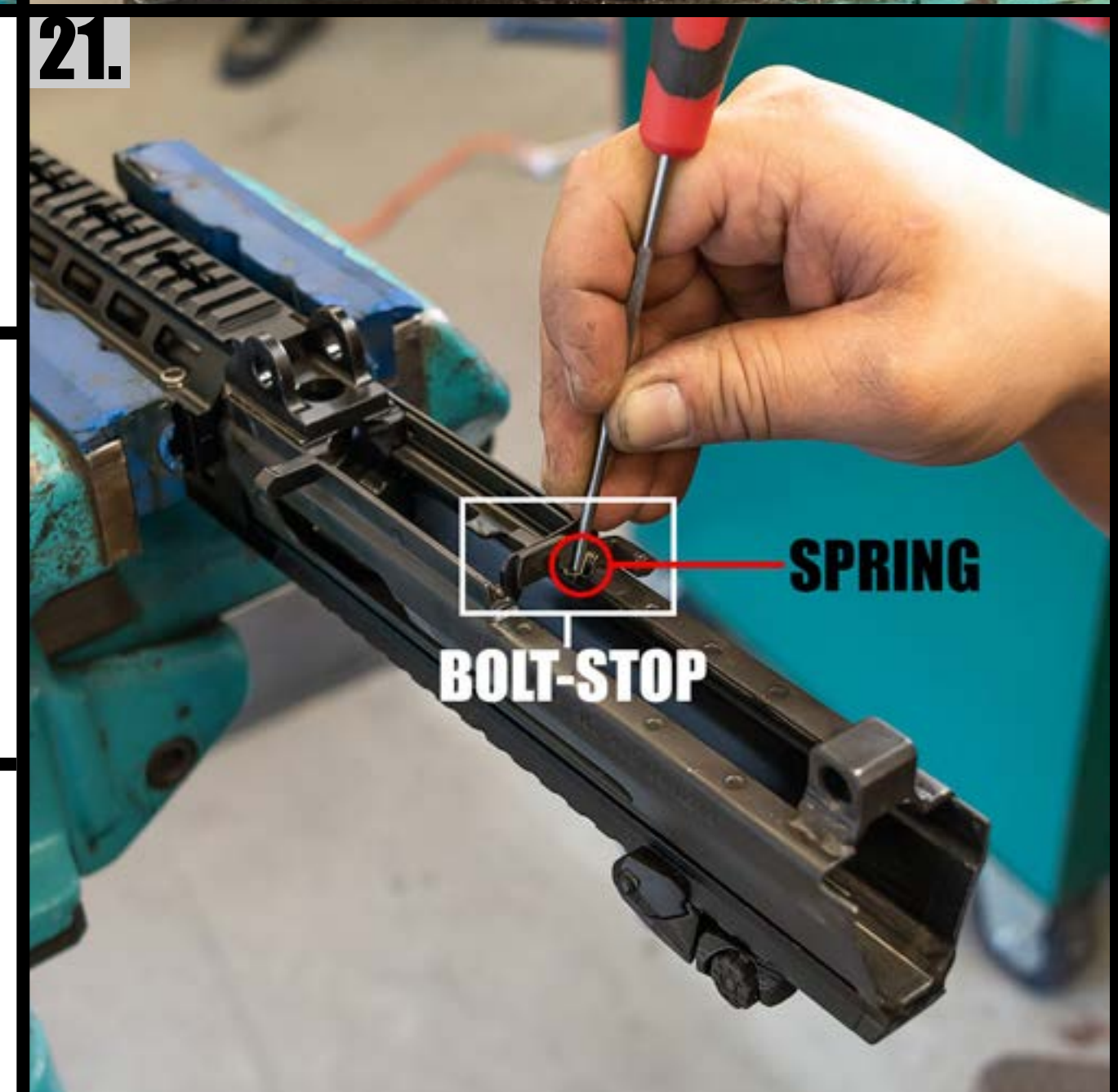
(17) MEASURE BOLT-STOP, IF LONGER THAN 10.35mm, MARK A FILE LINE USING A SCRIBE OR MARKER (18)



(19) CAREFULLY FILE BOLT-STOP DOWN TO FILE LINE

(20) RE-MEASURE BOLT-STOP TO ENSURE A LENGTH OF 10.35mm HAS BEEN REACHED

(21) RE-ASSEMBLE BOLT-STOP INTO UPPER RECIEVER

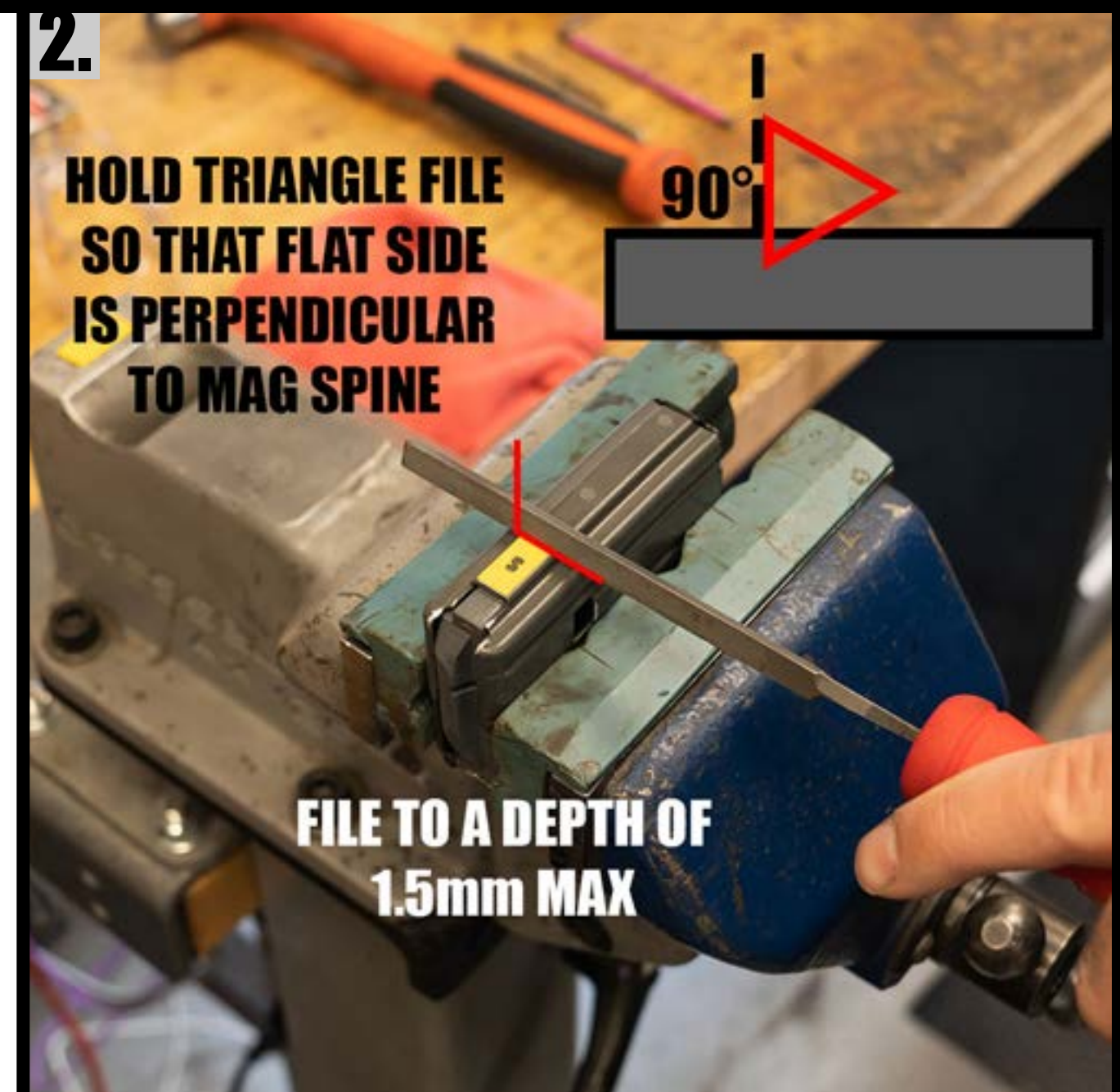


“STANAG” STYLE MAGAZINES:

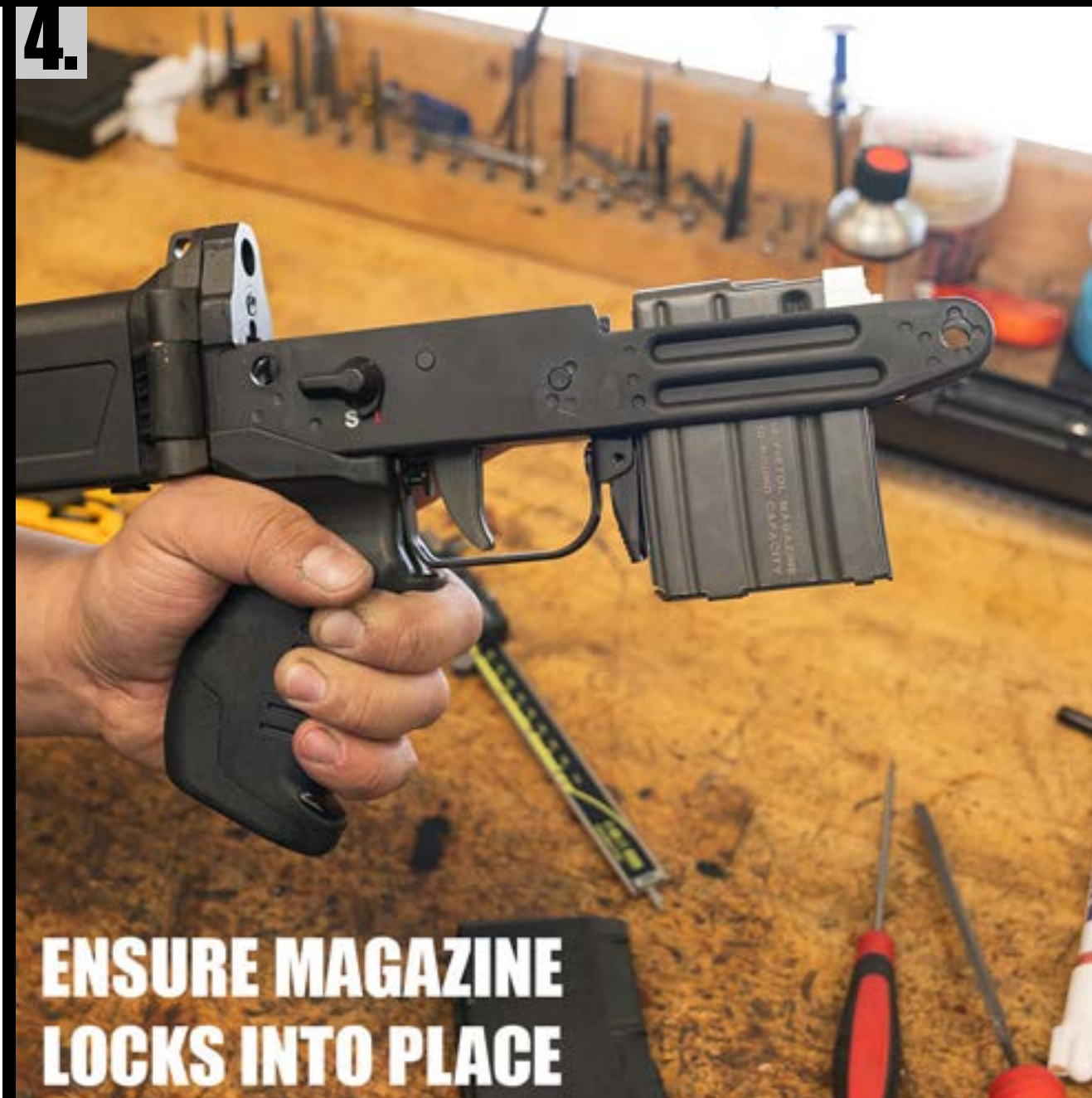
(1) SECURE MAGAZINE IN VISE, ORIENTING SPINE TO FACE UPWARDS. APPLY ‘S’ DECAL TO SPINE, ORIENTING DECAL SO THAT TOP EDGE IS FLUSH WITH TOP EDGE OF SPINE



(2) USING TRIANGLE FILE, ORIENT FLAT EDGE OF FILE AT A 90° ANGLE TO THE SPINE AND SCORE A NOTCH INTO THE SPINE OF THE MAGAZINE TO A DEPTH OF 1mm TO 1.5mm AT AN APPROXIMATE ANGLE OF 15°



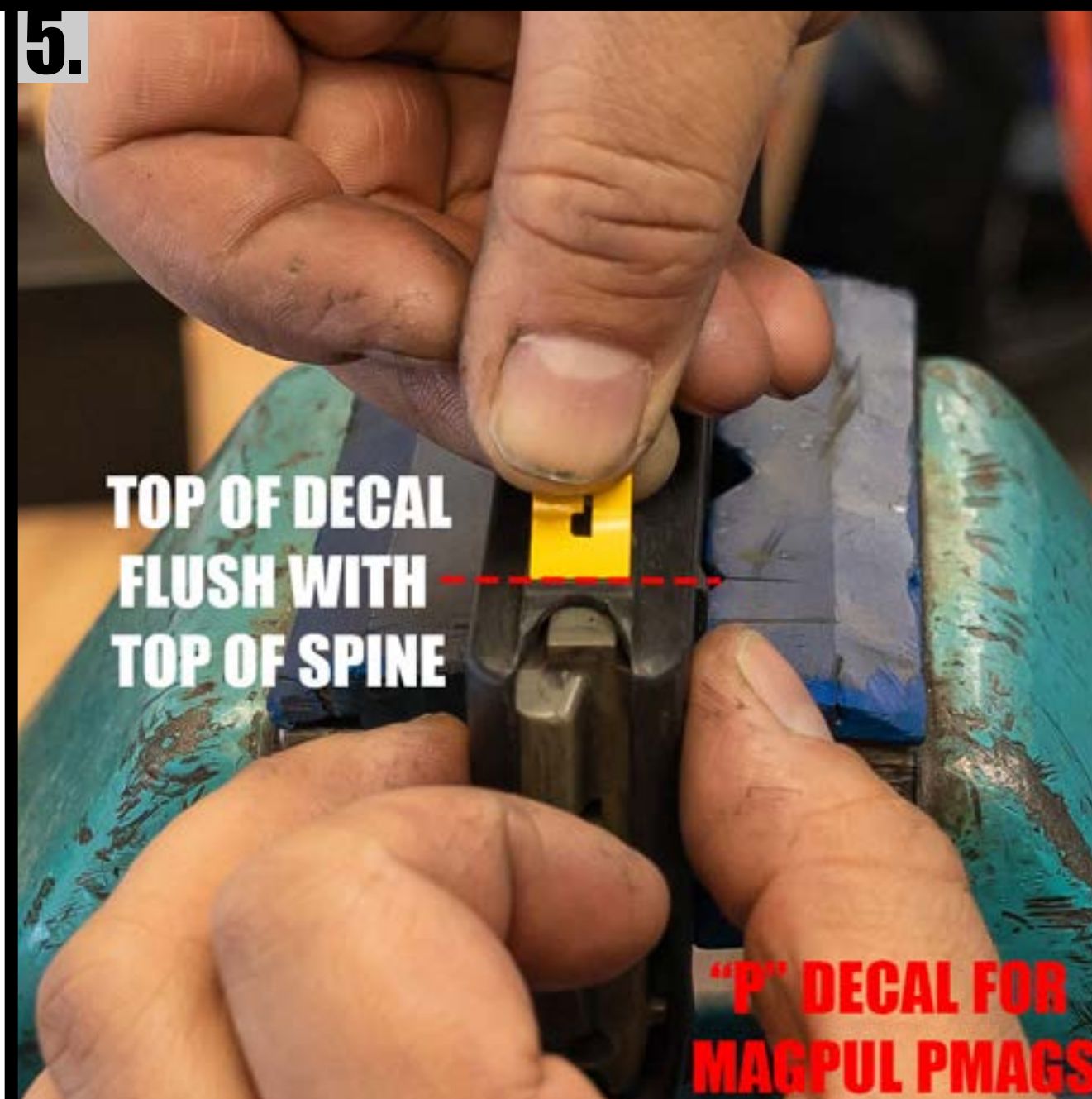
(3) FINISHED MAGAZINE SHOWING NOTCH. REMOVE DECAL BEFORE TESING MAGAZINE



(4) TEST MAGAZINE BY INSERTING INTO CONVERTED FAMA MAGWELL; MAGAZINE WILL AUDIBLY ‘CLICK’ AND LOCK INTO PLACE IF NOTCH IS CORRECT

“PMAG” STYLE MAGAZINES:

(5) SECURE MAGAZINE IN VISE, ORIENTING SPINE TO FACE UPWARDS. APPLY ‘P’ DECAL TO SPINE, ORIENTING DECAL SO THAT TOP EDGE IS FLUSH WITH TOP EDGE OF SPINE



(6) USING TRIANGLE FILE, ORIENT FLAT EDGE OF FILE AT A 90° ANGLE TO THE SPINE AND SCORE A NOTCH INTO THE SPINE OF THE MAGAZINE TO A DEPTH OF 1mm TO 1.5mm AT AN APPROXIMATE ANGLE OF 15°



(7) MAGAZINE WILL AUDIBLY ‘CLICK’ AND LOCK INTO PLACE IF NOTCH IS CORRECT

IF PMAG CAUSES FEEDING ISSUES, ADDITIONAL STEPS MAY BE REQUIRED:

**(8) SECURE PMAG IN VISE WITH TOP FACING UPWARDS
(9) USING A FILE, WIDEN MOUTH OF PMAG TO 13.5mm**

